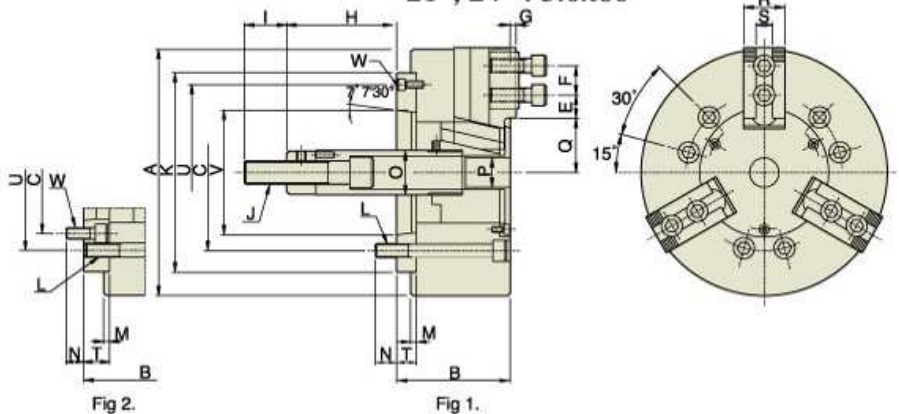


3-JAW WEDGE TYPE NON THROUGH-HOLE  
POWER CHUCK (WITH ADAPTOR)

Serration Pitch  
6"-18" : 1.5x60°  
21", 24" : 3.0x60°



規格 SPECIFICATIONS

| 型式<br>Model | 爪行程(直徑)<br>Jaw Stroke<br>(Dia) (mm) | 柱塞行程<br>Plunger Stroke<br>(mm) | 最大推力<br>Max. Pull<br>Force<br>(kgf) | 最大夾持力<br>油壓壓力<br>Max. Gripping Force<br>(kgf)/(kgf/cm <sup>2</sup> ) | 最高轉速<br>Max. Speed<br>(r.p.m) | 重量<br>Weight<br>(kg) | 慣性矩<br>Moment of<br>Inertia<br>(kgf.m <sup>2</sup> ) | 適合油壓缸<br>Matching<br>Cylinder | 適合之軟爪<br>Matching<br>Soft Jaw | 適合之硬爪<br>Matching<br>Hard Jaw |
|-------------|-------------------------------------|--------------------------------|-------------------------------------|--|-------------------------------|----------------------|--|-------------------------------|-------------------------------|-------------------------------|
| V-206A5     | 8.5                                 | 20                             | 1835                                | 5253/25.5  | 5270                          | 12.5                 | 0.045  | MH105                         | HC06                          | HJ06                          |
| V-208A6     | 8.8                                 | 21                             | 2549                                | 7548/24.5  | 4765                          | 24.4                 | 0.137  | MH125                         | HC08                          | HJ08                          |
| V-210A6     | 8.8                                 | 25                             | 2957                                | 10013/28.6   | 4010                          | 40.65                | 0.3  | MH125                         | HC10                          | HJ10                          |
| V-210A8     | 8.8                                 | 25                             | 2957                                | 10013/28.6   | 4010                          | 37.15                | 0.3  | MH125                         | HC10                          | HJ10                          |
| V-212A8     | 10.5                                | 30                             | 4181                                | 15807/27.5   | 3380                          | 61.75                | 0.725  | MH150                         | HC12-1                        | HJ12-1                        |
| V-215A8     | 16                                  | 35                             | 8362                                | 25391/30.6   | 3000                          | 105                  | 1.8  | MH150                         | HC15-1                        | HJ15-1                        |
| V-215A11    | 16                                  | 35                             | 8362                                | 25391/32.6   | 3000                          | 103                  | 1.8  | MH200                         | HC15-1                        | HJ15-1                        |
| V-218A8     | 16                                  | 35                             | 8362                                | 25391/32.6   | 2700                          | 134                  | 2.41   | MS-200                        | HC15-1                        | HJ15-1                        |
| V-218A11    | 16                                  | 35                             | 8362                                | 25391/32.6   | 2700                          | 123                  | 2.11   | MS-200                        | HC15-1                        | HJ15-1                        |
| V-221A11    | 16                                  | 35                             | 8362                                | 25391/32.6   | 1900                          | 193                  | 5.1  | MS-200                        | HC21-1                        | HJ21-1                        |
| V-221A15    | 16                                  | 35                             | 8362                                | 25391/32.6   | 1900                          | 187                  | 4.9  | MS-200                        | HC21-1                        | HJ21-1                        |
| V-224A11    | 16                                  | 35                             | 8362                                | 25391/32.6   | 1750                          | 239                  | 7.5  | MS-200                        | HC21-1                        | HJ21-1                        |
| V-224A15    | 16                                  | 35                             | 8362                                | 25391/32.6   | 1750                          | 233                  | 7.1  | MS-200                        | HC21-1                        | HJ21-1                        |

尺寸表 DIMENSIONS

| 型式<br>Model      | V-206<br>A5 | V-208<br>A5 | V-208<br>A6 | V-210<br>A6 | V-210<br>A8 | V-212<br>A8 | V-215<br>A8 | V-215<br>A11 | V-218<br>A8 | V-218<br>A11 | V-221<br>A11 | V-221<br>A15 | V-224<br>A11 | V-224<br>A15 |     |
|------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--------------|-------------|--------------|--------------|--------------|--------------|--------------|-----|
| A                | 165         | 210         | 210         | 254         | 254         | 304         | 381         | 381          | 450         | 450          | 530          | 530          | 610          | 610          |     |
| B                | 84          | 103         | 97          | 109         | 102         | 118         | 141         | 130          | 141         | 130          | 146          | 146          | 146          | 146          |     |
| C                | 104.78      | 104.78      | 133.35      | 133.35      | 171.45      | 171.45      | 171.45      | 235          | 171.45      | 235          | 235          | 330.2        | 235          | 330.2        |     |
| F                | 20          | 25          | 25          | 30          | 30          | 30          | 43          | 43           | 43          | 43           | 60           | 60           | 60           | 60           |     |
| K                | 140         | 170         | 170         | 220         | 220         | 220         | 300         | 300          | 300         | 300          | 380          | 380          | 380          | 380          |     |
| L                | 6-M10       | 6-M12       | 6-M12       | 6-M16       | 6-M16       | 6-M16       | 6-M16       | 6-M20        | 6-M16       | 6-M20        | 6-M20        | 6-M24        | 6-M24        | 6-M24        |     |
| M                | 5           | 5           | 5           | 5           | 5           | 6           | 6           | 6            | 6           | 6            | 6            | 6            | 6            | 6            |     |
| N                | 14          | 13          | 18          | 18          | 25          | 25          | 24          | 32           | 24          | 32           | 28           | 34           | 28           | 34           |     |
| P                | 21          | 21          | 25          | 34          | 34          | 34          | -           | -            | -           | -            | -            | -            | -            | -            |     |
| T                | 15          | 23          | 17          | 25          | 18          | 18          | 33          | 22           | 33          | 22           | 27           | 27           | 27           | 27           |     |
| V                | 82.563      | 82.563      | 106.375     | 106.375     | 139.719     | 139.719     | 139.719     | 196.869      | 139.719     | 196.869      | 196.869      | 285.75       | 196.869      | 285.75       |     |
| U                | 116         | 133.35      | 150         | 171.45      | 190         | 190         | 235         | 260          | 235         | 260          | 330.2        | 330.2        | 330.2        | 330.2        |     |
| E                | Max.        | 18          | 22.5        | 22.5        | 37.5        | 37.5        | 47          | 50.25        | 50.25       | 50.25        | 93.5         | 93.5         | 93.5         | 93.5         |     |
|                  | Min.        | 7.5         | 9           | 9           | 10.5        | 10.5        | 11          | 23.25        | 23.25       | 23.25        | 24.5         | 24.5         | 24.5         | 24.5         |     |
| G                | 4           | 5           | 5           | 5           | 5           | 5           | 2           | 2            | 3           | 3            | 3            | 3            | 3            | 3            |     |
| H                | Max.        | 89.6        | 109         | 115         | 133         | 140         | 145         | 71           | 82          | 59           | 70           | 70           | 70           | 70           |     |
|                  | Min.        | 69.6        | 88          | 94          | 108         | 115         | 115         | 36           | 47          | 24           | 35           | 35           | 35           | 35           |     |
| I                | 36          | 36          | 36          | 36          | 36          | 36          | 55          | 55           | 55          | 55           | 55           | 55           | 55           | 55           |     |
| J                | M16x2.0     | M20x2.5     | M20x2.5     | M20x2.5     | M20x2.5     | M20x2.5     | M30x3.5     | M30x3.5      | M30x3.5     | M30x3.5      | M30x3.5      | M30x3.5      | M30x3.5      | M30x3.5      |     |
| O                | 34          | 38          | 38          | 45          | 45          | 50          | 60          | 60           | 60          | 60           | 60           | 60           | 60           | 60           |     |
| Q                | Max.        | 37.8        | 46.3        | 46.3        | 51.1        | 51.1        | 61          | 77.5         | 77.5        | 108          | 108          | 86           | 86           | 125          | 125 |
|                  | Min.        | 33.5        | 41.9        | 41.9        | 46.7        | 46.7        | 55.75       | 69.5         | 69.5        | 100          | 100          | 78           | 78           | 117          | 117 |
| R                | 31          | 35          | 35          | 40          | 40          | 50          | 50          | 50           | 50          | 50           | 65           | 65           | 65           | 65           |     |
| S                | 12          | 14          | 14          | 16          | 16          | 18          | 25.5        | 25.5         | 25.5        | 25.5         | 25           | 25           | 25           | 25           |     |
| W                | 3-M6        | 3-M10       | 3-M6        | 6-M12       | 6-M8        | 6-M8        | 6-M16       | 3-M10        | 6-M20       | 3-M10        | 6-M20        | 3-M12        | 6-M20        | 3-M12        |     |
| 參考圖<br>Reference | Fig-1       | Fig-2       | Fig-1       | Fig-2       | Fig-1       | Fig-1       | Fig-2       | Fig-1        | Fig. 2      | Fig. 1       | Fig. 1       | Fig. 1       | Fig. 2       | Fig. 1       |     |